

3500 Series

HA033852 – Issue 05



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1 Changes

1.1 Changes in version 4.18

Release Date: Aug 2025

New Features:
None in this release.

Security Updates:
None in this release.

Items Resolved:

Ticket	Summary
EXT-6779	Modbus address now configurable to support AC20
EXT-6815	Reported PV 0.000 after Clear Memory
EXT-6827	Zirconia FB can't use remote CO Factor in operator mode

1.2 Changes in version 4.17

Release Date: Feb 2025

New Features:

None in this release.

Security Updates:

None in this release.

Items Resolved:

Ticket	Summary
EXT-6536	El-Bisynch comms issue
EXT-6569	Issue with Dual loop summary page after migration
EXT-6555	Unable to select Auto/Man for LP2 on dual loop page
EXT-6638	Modbus mapping issue V4.x
EXT-6546	Comms address mapping issue with Programmer
EXT-6561	Issue with Auto/Man selection on dual loop
EXT-6544	Prog Event o/p's (1 to 8) not shown on the front display
EXT-6434	HMI can't edit the program end type
EXT-6583	Difference in Devicenet reading using V4.15 compared to A2.37
EXT-6653	Programmer Goback only goes to Segment 1
EXT-6652	Unable to set Target SP to 0 in Program editor

Release Notes



1.3 Changes in version 4.15

Release Date: Jun 2024

New Features:
Support of EI-Bisynch

Security Updates:
None in this release.

Items Resolved:

Ticket	Summary
3500-672	Programmer.Setup.Sync1 issue on load program in Stand Alone SPE
3500-732	Module x not showing SBreak
EXT-6399	Issue with the new BCD block after migration
EXT-6332	Issue with device panel display on the new 3508
EXT-6353	PT1000 input working as PT100
EXT-6370	Default Alarm setting page issue
EXT-6347	Migration issue with wiring of Up/Down buttons
EXT-6401	IR beacon doesn't illuminate while IR enabled
EXT-6311	IR symbol only illuminates on active comms
EXT-6402	Unable to read the Top bit of the PAckbit function block
EXT-6398	Issue with AM module spiking when using RS485 comms
EXT-6406	Time format confusion SR
EXT-6425	Unable to change Holdback Type via the front buttons

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1.4 Changes in version 4.10

Release Date: Jan 2024

New Features:

Support of 3500 Comms modules (Ethernet / DeviceNet®)

Security Updates:

None in this release.

Items Resolved:

None in this release.

1.5 Changes in version 4.02

Release Date: Nov 2023

New Features:

Initial Release of 3500 replacement

Security Updates:

None in this release

Items Resolved:

Ticket	Summary
N/A	N/A